

## For Metal Polishing LAMINATED SISAL BUFFS

STOCK NO.	DIAMETER	SEW	ARBOR	PURPOSE
BUSL-1	6	1/4 sew	1/2 arbor	Full disc cloth and sisal buffs are used in conjunction with compound for cutting down steel, stainless steel and cast aluminum. They work well for satin finishing where a firm wheel is required. They can be used solid or with spacers. Sisals do not hold compound as well as cloth so compound must be applied more frequently.
BUSL-2	8	1/4 sew	1/2 arbor	
BUSL-3	10	1/4 sew	1/2-1 1/4 arbor	
BUSL-4	12	1/4 sew	1 1/8 arbor	
BUSL-5	14	1/4 sew	1 1/8 arbor	
BUSL-6	16	1/4 sew	1 1/8 arbor	

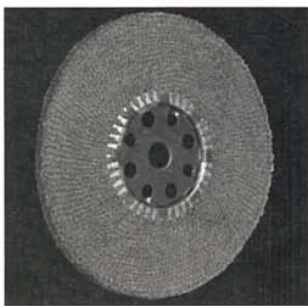
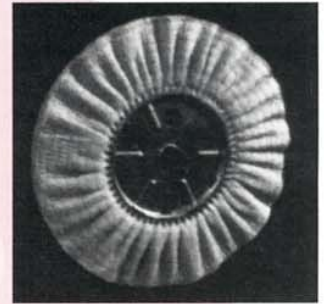
Available in diameters up to 24 inches.

## SPECIAL TREATED SISAL BUFFS

STOCK NO.	DIAMETER	SEW	ARBOR	PURPOSE
BUSY-1	8	1/4 sew	1 1/4 arbor	Stock buffs have a hard, yellow dip treatment. Dip treatments bind the sisal fibres together and eliminate rapid fraying of the sisal cloth. The treatments adhere to the sisal fibre and form a good base for buffing compound. Other treatments from soft to very hard can be ordered.
BUSY-2	10	1/4 sew	1 1/4 arbor	
BUSY-5	16	1/4 sew	1 1/8 arbor	

## BIAS AIRWAY-OPEN DOUBLE CLOTH BIAS SISAL (ODCBS)

ODCBS Buffs combine the aggressiveness of sisal with the advantages of cloth, thereby creating a very flexible buff. They are recommended for use on contoured parts where flexibility is required and may be used on steel and other hard metals. These buffs do not leave deep sisal scratches and are highly desirable where a color operation is prohibitive. Most scratches are easily leveled out in a plating bath. They can be ordered in diameters up to 24 inches with centers from 3-9" and untreated or with special dip treatments to increase aggressiveness.

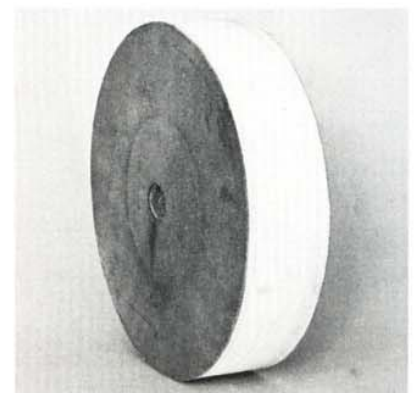


## BIAS AIRWAY SISAL (BS)

Bias airway sisals are very aggressive and work well on steel, stainless steel and other hard metals including aluminum castings of various alloys. The bias construction, where all sisal fibers come out from the center at 45° and end at the periphery, prevents fraying. They have extensive use especially on flat or round tubular parts such as furniture frames or flat steel stock. They are available in diameters up to 24" with center sizes from 3-9", untreated or with special dip treatments.

## POLISHING WHEELS

Polishing wheels may be used as contact wheels OR as set-up wheels with GLUE and abrasive GRAIN. Polishing wheels are made of full disk and/or semi-pieced sections, held together by high strength animal glue. The sewing determines the flexibility of the wheel. These wheels are 100% COTTON — trued and balanced. They will not split or bend. Various sizes are available by special order. Specify diameter, face, sewing, and arbor. Please allow approximately four weeks for delivery.



## Sattex Greases

STOCK NO.	ITEM	DESCRIPTION	USE
COGR-1	"A" Grease	LIGHT grease— WITHOUT any paraffin!	For application on belts, discs or wheels used on non-ferrous metals such as brass or aluminum. Prevents metal loading on belts and wheels.
COGR-2	#5 Grease	A MEDIUM yellow grease with a minimum of paraffin!	For belts or polishing wheels used on ferrous metals such as steel.

## KOCOUR GREASELESS

STOCK NO.	DESCRIPTION	USE
COKO	GREASELESS compounds by Kocour Grits from 80 to 400	For use on buffs and wheels to cut, polish, and deburr ferrous and non-ferrous metals to produce satin finishes. They can be applied with a minimum of waste to form a heavy, quick drying head.
COKO-GLU	Glue Binder	For pre-treating buffs to help build a heavier, tougher, longer lasting head.

## Accessory Items

STOCK NO.	ITEM	DESCRIPTION/USE
BR-1	Glue Brushers	For applying glue to polishing wheels
BR-2	Platers Brushes	Tampico bristles, long-handled and long-lasting
BR-3	Mini Brushes w/shank	Various diameters available by special order
BR-6	Steel Wire Brushes	Crimped wire available in various diameters & strengths
BR-BW	Black Bristle Wheel Brushes	Chungking bristles with wooden centers 2 & 3" diameter
BR-CUP BR-HART	Assorted Burs by Maillefer	— Call for additional information
PU	Lump Pumice	Good for cleaning dirty buffs. Sold by the pound.
WH	Whiting	Used to keep hands from leaving finger marks on work OR for cleaning parts after buffing (50-lb. bags)
LA-R6 or R8	Lathe Nuts	Right handed #6 or #8 thread
LA-L6 or L8	Lathe Nuts	Left handed #6 or #8 thread
TASP	Tapered Spindles	Right or Left handed $5/8$ " thread
WOSP	Work Holding Spinners	By Presto
WOSP-F	Work Holding Spinner Flange	2" wide x 4" long replacements
RA-1	Buff Rakes	2" x 4 $1/2$ " for cleaning buffs
RA-2	Buff Rake Handles	Wood for use with above rakes

## For Polishing with Safety

STOCK NO.	ITEM	DESCRIPTION
EP-66001	Ear Plugs	#6600 square by Moldex
M-1	Face Masks	#1100 Non-toxic dust masks by Moldex
M-2200	Face Masks	#2200 Non-toxic dust masks by Moldex
Glas	Glasses	Aerosite safety glasses
Glas-L	Lenses	Replacement lenses for safety glasses
GLOV	Gloves	"Hot mill" gloves — 24-oz. cotton
GLOV-BJ	Gloves	Brown Jersey #8809 reversible
GLOV-LP	Gloves	Leather Palm — #8826-1
GLOV-LAT	Gloves	Latex disposable/Derma Thin #1005
GLOV-INM	Gloves — Mens	Inspector's gloves — white cotton
PA-14	Belly Pads	14 inches
PA-18	Belly Pads	18 inches

**Note:** Additional varieties of face masks, glasses, and gloves are available by special order.